



caswell copy cad electrolyte

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Issue date: 28/07/2024 Revision date: 09/08/2025 Supersedes version of: 09/08/2025 Version: 4.1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : caswell copy cad electrolyte
UFI : ETU0-G0RX-V001-2K7J
Type of product : Solution
Product group : End product

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Intended for general public
Main use category : Professional use, Consumer use
Use of the substance/mixture : Electroplating agents
Function or use category : Electroplating agents

Uses advised against

Restrictions on use : The use for purposes other than the recommended use is prohibited

1.3. Details of the supplier of the safety data sheet

Manufacturer

Verzinkshop
Installatieweg 25
8251KP Dronten
Netherlands
T +31 6 28090022
info@verzinkshop.nl

1.4. Emergency telephone number

Country/Area	Organisation/Company	Address	Emergency number	Comment
Ireland	National Poisons Information Centre Beaumont Hospital	PO Box 1297 Beaumont Road 9 Dublin	+353 1 809 2566 (Healthcare professionals- 24/7) +353 1 809 2166 (public, 8am - 10pm, 7/7)	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 1, Sub-Category 1B H314
Serious eye damage/eye irritation, Category 1 H318
Specific target organ toxicity – Single exposure, Category 3, H335
Respiratory tract irritation
Hazardous to the aquatic environment – Chronic Hazard, H411
Category 2
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

May cause respiratory irritation. Causes severe skin burns and eye damage. Causes serious eye damage. Toxic to aquatic life with long lasting effects.

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2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP)

: Danger

Contains

: zinc chloride

Hazard statements (CLP)

: H314 - Causes severe skin burns and eye damage.
H335 - May cause respiratory irritation.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements (CLP)

: P101 - If medical advice is needed, have product container or label at hand.
P102 - Keep out of reach of children.
P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear protective clothing, eye protection, face protection.
P301+P330+P331+P310 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
Immediately call a doctor, a POISON CENTER.
P303+P361+P353+P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a doctor.

2.3. Other hazards

Contains no PBT and/or vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
zinc chloride	CAS-No.: 7646-85-7 EC-No.: 231-592-0 EC Index-No.: 030-003-00-2	5 – 7	Acute Tox. 4 (Oral), H302 (ATE=500 mg/kg bodyweight) Skin Corr. 1B, H314 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
ammonium chloride	CAS-No.: 12125-02-9 EC-No.: 235-186-4 EC Index-No.: 017-014-00-8	2 – 5	Acute Tox. 4 (Oral), H302 (ATE=1410 mg/kg bodyweight) Eye Irrit. 2, H319

Specific concentration limits:

Name	Product identifier	Specific concentration limits (%)
zinc chloride	CAS-No.: 7646-85-7 EC-No.: 231-592-0 EC Index-No.: 030-003-00-2	(5 \leq C \leq 100) STOT SE 3; H335

Full text of H- and EUH-statements: see section 16

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SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if you feel unwell.
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: If swallowed, seek medical advice immediately and show this container or label. Rinse mouth. Do not induce vomiting. Call a physician immediately.
Personal Protection in First Aid and Measures	: First aid personnel should wear appropriate protective equipment during any rescue. First aid workers will be equipped with suitable personal protective equipment.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Burns.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Advice for firefighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material damage.
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For non-emergency personnel

Protective equipment	: Wear recommended personal protective equipment.
Emergency procedures	: Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.

For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: Evacuate unnecessary personnel. Stop leak if safe to do so.

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6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment	: Collect spillage. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak without risks if possible.
Methods for cleaning up	: Take up liquid spill into absorbent material.
Other information	: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed	: Not expected to present a significant hazard under anticipated conditions of normal use.
Precautions for safe handling	: Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray. Wear personal protective equipment.
Handling temperature	: > 21 – < 49
Hygiene measures	: Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Keep in a cool, well-ventilated place away from heat.
Storage conditions	: Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Packaging materials	: Store always product in container of same material as original container.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Personal protection equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Personal protective equipment symbol(s):



Eye and face protection

Eye protection:

Safety glasses

Skin protection

Skin and body protection:

Wear suitable protective clothing

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Hand protection:

Protective gloves

Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Yellow.
Appearance	: Liquid.
Odour	: odourless.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Non flammable.
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: Not available
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: $\geq 5.2 - \leq 5.7$
pH solution concentration	: 100 %
Viscosity, kinematic	: Not available
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

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10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (dermal)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (inhalation)	: Not classified (Based on available data, the classification criteria are not met)

ammonium chloride (12125-02-9)

LD50 oral rat	1410 mg/kg rat
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zinc chloride (7646-85-7)

LC50 Inhalation - Rat	≤ 1975 mg/m ³
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Skin corrosion/irritation	: Causes severe skin burns. pH: ≥ 5.2 – ≤ 5.7
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ammonium chloride (12125-02-9)

pH	≈ 4.7 (water: 200 g/l, 25 °C)
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Serious eye damage/irritation	: Causes serious eye damage. pH: ≥ 5.2 – ≤ 5.7
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ammonium chloride (12125-02-9)

pH	≈ 4.7 (water: 200 g/l, 25 °C)
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Respiratory or skin sensitisation	: Not classified (Based on available data, the classification criteria are not met)
Germ cell mutagenicity	: Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity	: Not classified (Based on available data, the classification criteria are not met)
Reproductive toxicity	: Not classified (Based on available data, the classification criteria are not met)
STOT-single exposure	: May cause respiratory irritation.
STOT-repeated exposure	: Not classified (Based on available data, the classification criteria are not met)
Aspiration hazard	: Not classified (Based on available data, the classification criteria are not met)

ammonium chloride (12125-02-9)

Viscosity, kinematic	Not applicable
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zinc chloride (7646-85-7)

Viscosity, kinematic	Not applicable
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11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Toxic to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	: Not classified (Based on available data, the classification criteria are not met)
Hazardous to the aquatic environment, long-term (chronic)	: Toxic to aquatic life with long lasting effects.

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12.2. Persistence and degradability

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Persistence and degradability	Not rapidly degradable
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ammonium chloride (12125-02-9)

Persistence and degradability	Not rapidly degradable
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zinc chloride (7646-85-7)

Persistence and degradability	Not rapidly degradable
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12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.
HP Code	: HP8 - "Corrosive:" waste which on application can cause skin corrosion. HP14 - "Ecotoxic:" waste which presents or may present immediate or delayed risks for one or more sectors of the environment

SECTION 14: Transport information






In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
UN 3264	UN 3264	UN 3264	UN 3264	UN 3264
14.2. UN proper shipping name				
CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (zinc chloride zinc chloride zinc chloride)	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (zinc chloride zinc chloride zinc chloride)	Corrosive liquid, acidic, inorganic, n.o.s. (zinc chloride zinc chloride zinc chloride)	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (zinc chloride zinc chloride zinc chloride)	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (zinc chloride zinc chloride zinc chloride)

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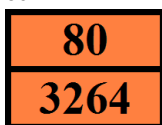
according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

ADR	IMDG	IATA	ADN	RID
Transport document description				
UN 3264 CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (zinc chloride zinc chloride zinc chloride), 8, II, (E), ENVIRONMENTALLY HAZARDOUS	UN 3264 CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (zinc chloride zinc chloride zinc chloride), 8, II, MARINE POLLUTANT/ENVIRONMENTALLY HAZARDOUS	UN 3264 Corrosive liquid, acidic, inorganic, n.o.s. (zinc chloride zinc chloride zinc chloride), 8, II, ENVIRONMENTALLY HAZARDOUS	UN 3264 CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (zinc chloride zinc chloride zinc chloride), 8, II, ENVIRONMENTALLY HAZARDOUS	UN 3264 CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (zinc chloride zinc chloride zinc chloride), 8, II, ENVIRONMENTALLY HAZARDOUS
14.3. Transport hazard class(es)				
8	8	8	8	8
				
14.4. Packing group				
II	II	II	II	II
14.5. Environmental hazards				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes EmS-No. (Fire): F-A EmS-No. (Spillage): S-B	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: C1
Special provisions (ADR)	: 274
Limited quantities (ADR)	: 1I
Excepted quantities (ADR)	: E2
Packing instructions (ADR)	: P001, IBC02
Mixed packing provisions (ADR)	: MP15
Portable tank and bulk container instructions (ADR)	: T11
Portable tank and bulk container special provisions (ADR)	: TP2, TP27
Tank code (ADR)	: L4BN
Tank special provisions (ADR)	: TU42
Vehicle for tank carriage	: AT
Transport category (ADR)	: 2
Hazard identification number (Kemler No.)	: 80
Orange plates	:



Tunnel restriction code (ADR)	: E
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Transport by sea

Special provisions (IMDG)	: 274
Limited quantities (IMDG)	: 1 L
Excepted quantities (IMDG)	: E2
Packing instructions (IMDG)	: P001
IBC packing instructions (IMDG)	: IBC02
Tank instructions (IMDG)	: T11
Tank special provisions (IMDG)	: TP2, TP27

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Stowage category (IMDG)	: B
Stowage and handling (IMDG)	: SW2
Segregation (IMDG)	: SGG1, SG36, SG49
Properties and observations (IMDG)	: Causes burns to skin, eyes and mucous membranes.

Air transport

PCA Excepted quantities (IATA)	: E2
PCA Limited quantities (IATA)	: Y840
PCA limited quantity max net quantity (IATA)	: 0.5L
PCA packing instructions (IATA)	: 851
PCA max net quantity (IATA)	: 1L
CAO packing instructions (IATA)	: 855
CAO max net quantity (IATA)	: 30L
Special provisions (IATA)	: A3, A803
ERG code (IATA)	: 8L

Inland waterway transport

Classification code (ADN)	: C1
Special provisions (ADN)	: 274
Limited quantities (ADN)	: 1 L
Excepted quantities (ADN)	: E2
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP, EP
Number of blue cones/lights (ADN)	: 0

Rail transport

Classification code (RID)	: C1
Special provisions (RID)	: 274
Limited quantities (RID)	: 1L
Excepted quantities (RID)	: E2
Packing instructions (RID)	: P001, IBC02
Mixed packing provisions (RID)	: MP15
Portable tank and bulk container instructions (RID)	: T11
Portable tank and bulk container special provisions (RID)	: TP2, TP27
Tank codes for RID tanks (RID)	: L4BN
Special provisions for RID tanks (RID)	: TU42
Transport category (RID)	: 2
Colis express (express parcels) (RID)	: CE6
Hazard identification number (RID)	: 80

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

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POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (2024/590)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

Council Regulation (EC) for the control of dual-use items

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

Explosives Precursors Regulation (EU 2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (EC 273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:	
ACGIH	American Conference of Government Industrial Hygienists
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
CAS-No.	Chemical Abstract Service number
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
COD	Chemical oxygen demand (COD)
CSA	Chemical safety assessment
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
ED	Endocrine disruptor
EN	European Standard
EWC	European waste catalogue
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
Log Kow	Partition coefficient n-octanol/water (Log Kow)

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Abbreviations and acronyms:	
Log Pow	Partition coefficient n-octanol/water (Log Pow)
MAK	maximum workplace concentration
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
N.O.S.	Not Otherwise Specified
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
OSHA	Occupational Safety & Health Administration
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
PPE	Personal protection equipment
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
TF	Technical function
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
TWA	Time Weighted Average
VOC	Volatile Organic Compounds
vPvB	Very Persistent and Very Bioaccumulative
UFI	Unique Formula Identifier

Full text of H- and EUH-statements:	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment – Chronic Hazard, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

The classification complies with : ATP 12

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Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.